

Date: Monday, 20/11/2006 1:20:13 PM  
 User: Linda Lacelle

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	PACKER
Job Number	29439		
Estimate Number	11074		
P.O. Number	N/A	Part Number	D2974
This Issue	20/11/2006	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2974 REV. A
First Issue	N/A	Project Number	N/A
Previous Run	29550	Drawing Revision	A
Written By		Material	N/A
Checked & Approved By		Due Date	21/11/2006
Comment	Est A 00.05.30 New Issue EC Est A 06.11.20 New Issue EC	Qty:	8 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet
		 Comment: Qty.: 45938 sf(s)/Unit Total: 367500 sf(s) 5052-H32 .040 Sheet Material: 5052 H32 sheet .040 Thick Batch: M 06/11/20
2.0	WATER JET	 Comment: FLOW WATER JET
3.0	QC2	 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	 Comment: SECOND CHECK
5.0	SMALL FAB 1	 Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble Bend as per dwg D2974

Date: Monday, 20/11/2006 1:20:14 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 29439

Part Number: D2974

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT POWDER COAT

Inspect work to current step. Job 1120 (8)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST357

11/11/2006 (8)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11/06/11/2006 (8)

Job Completion



11/06/11/2006 (8)

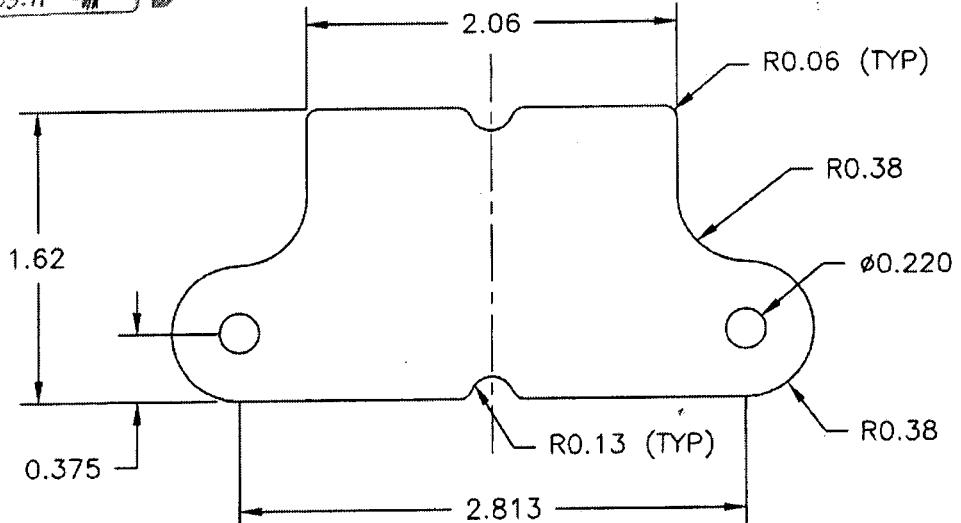
6.1 Chemical Immersion Coat. a.m 06/11/2006 (8)  
6.2 Powder Coat Grey Sandline. a.m 06/11/2006 (8)  
6.3. QC3 inspects Powder coat 06/11/2006 (8)



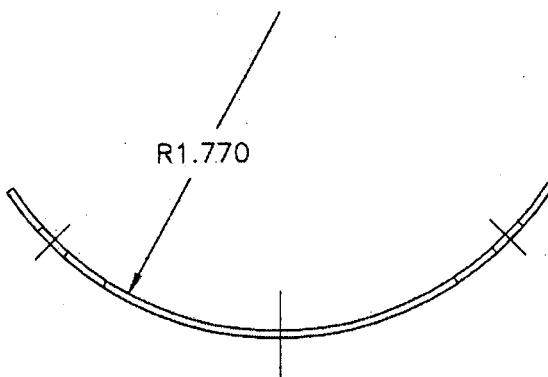
DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2974	REV. A SHEET 1 OF 1
DATE 00.03.15		TITLE PACKER	SCALE 1:1
A		00.03.15	NEW ISSUE

RELEASED  
00.05.11 *[initials]*

FLAT PATTERN



BENDING DETAIL



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29439

BREAK ALL SHARP EDGES 0.010 TO 0.020

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) 0.040 THICK

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

POWDER COAT GREY SANDEX (REF. 4.3.5.6) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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## DART AEROSPACE LTD

Work Order: 29439

Description: PACER

Part Number: D2974

Inspection Dwg: D2974 Rev: A

Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## First Article      Prototype

Measured by: ml wif

**Audited by:** 

### Prototype Approval:

Date: 8/1/20

Date: 26.11.20

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	